



INSTALLATION INSTRUCTIONS

'97-'01 HONDA PRELUDE R.S RACING SERIES

REVISED
05-17-02

PRODUCTS/MATERIALS INCLUDED

QTY	PART #	DESCRIPTION
1	890203	R.S FRONT AIR DAM
1	890204R	R.S RIGHT SIDE SKIRT
1	890204L	R.S LEFT SIDE SKIRT
1	890205	R.S REAR LOWER WRAP
34	NA	#8 X 3/4" SELF TAPPING SCREWS
4	NA	ALUMINUM "L" BRACKETS

TOOLS REQUIRED:

1/8" DRILL BIT
DRILL MOTOR
PHILLIPS SCREWDRIVER OR
SCREWGUN
CENTER PUNCH

SCRIBE
LACQUER THINNER
GREASE REMOVER
PAPER TOWELS/WIPING CLOTHS
GREASE PENCIL
MASKING TAPE

PRODUCTS/MATERIALS NOT INCLUDED

FOLLOWING IS SOURCING INFORMATION ON ADHESION PROMOTER. NOTE: THE ADHESION PROMOTER LEAVES AN ACRYLIC POLYMER FILM ON THE SURFACE WHICH INCREASES THE ADHESION OF THE DOUBLE FACE TAPE TO THE PAINT SURFACE. IT IS STRONGLY RECOMMENDED THAT IT BE USED.

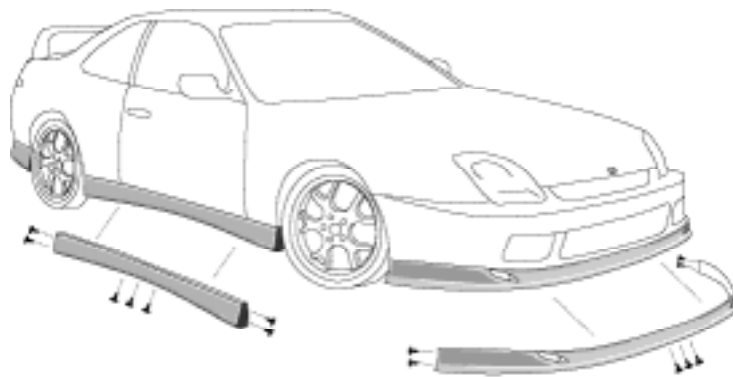
3M NO. 94 "TAPE PRIMER" (NOTE: DO NOT CONFUSE WITH 3M 94 SPRAY ADHESIVE.) AVAILABLE FROM 3M DISTRIBUTOR . R.S. HUGHS 714-978-6900 AVAILABLE IN 1/2 PINTS & GALLONS. NORTON PERFORMANCE PLASTICS "TITE-R- BOND" PART #2287-A DISTRIBUTED BY SEAL METHODS INC. 11915 SHOEMAKER AVE. SANTA FE SPRINGS CA. PH. 562-944-0291 FAX 562-946-9439

CLEANING PROCEDURE

USING A PAPER TOWEL AND GREASE REMOVER OR LACQUER THINNER, THOROUGHLY CLEAN THE AREA ON CAR WHERE THE DOUBLE FACE TAPE WILL COME IN CONTACT WITH THE PAINTED SURFACE. DO NOT ALLOW THINNER OR CLOTH TO REMAIN ON CAR TOO LONG AS IT CAN CAUSE DAMAGE TO THE PAINTED SURFACE. USING EITHER OF THE RECOMMENDED ADHESION PROMOTERS ON A CLEAN LINT FREE CLOTH, APPLY A THIN, UNIFORM COATING TO THE BONDING SURFACE, USING A MINIMUM AMOUNT THAT WILL FULLY COAT THE SURFACE. ALLOW PROMOTER TO DRY COMPLETELY BEFORE ATTEMPTING INSTALLATION OF THE PART.

1) FRONT AIR DAM

CHECK FIT THE FRONT AIR DAM ON THE ORIGINAL BUMPER, AFTER IT IS PROPERLY ALIGNED, USING A GREASE PENCIL, DRAW A LINE ALONG THE TOP EDGE OF THE AIR DAM. THIS WILL BE A REFERENCE LINE FOR THE FINAL INSTALLATION. USING THE CLEANING PROCEDURE OUTLINED ABOVE, THOROUGHLY CLEAN THE AREA ON THE CAR WHERE THE FRONT AIR DAM WILL BE APPLIED. PEEL BACK APPROXIMATELY 2" PLASTIC BACKING OFF THE TAPE. USING GREASE PENCIL LINE AS A REFERENCE POSITION AIR DAM ON THE CAR. PRESS FIRMLY ONTO THE CAR IN ORDER TO GET GOOD ADHESION. DRILL (2) 1/8" HOLES IN EACH WHEEL WELL AND SECURE WITH (2) #8 X 3/4" PHILLIPS HEAD SCREWS PER SIDE. DRILL (3) 1/8" HOLES THRU THE URETHANE FLANGE AT THE BOTTOM OF THE AIR DAM, AND SECURE THEM WITH (3)#8 X 3/4" SCREWS.



2) SIDE SKIRTS

REMOVE FACTORY SIDE SKIRT. PLACE THE WINGS WEST SIDE SKIRT ON THE CAR AND CHECK THE FIT. REMOVE THE PART AND USING THE CLEANING PROCEDURES ABOVE THOROUGHLY CLEAN THE PAINTED SURFACE WHERE THE TAPE WILL

COME INTO CONTACT. INSTALL THE TWO ALUMINUM "L" BRACKETS PROVIDED. ONE ON THE FRONT WHEEL WELL AND ONE ON THE REAR WHEEL WELL. SECURE WITH THE # 8 X 3/4" SELF TAPPING SCREWS PROVIDED. REPEAT THE OTHER SIDE. CAREFULLY PEEL BACK APPROXIMATELY 2" OF THE PLASTIC BACKING OFF TAPE, MAKING A "TAIL" FROM THE FRONT OF THE SIDE SKIRT, SO THAT YOU CAN POSITION THE SIDE SKIRT ON THE CAR AND PULL THE BACKING OFF THE TAPE. FIRMLY PRESS THE SIDE SKIRT ON TO THE PAINTED SURFACE TO ASSURE GOOD ADHESION. DRILL (2) 1/8" HOLES IN EACH WHEEL WELL AND SECURE WITH (2) #8 X 3/4" PHILLIPS HEAD SCREWS PER SIDE. SECURE FROM BOTTOM BY DRILLING (2) 1/8" HOLES THRU THE URETHANE FLANGE AND SECURE WITH (2) #8 SELF TAPPING SCREWS. REPEAT THE OTHER SIDE.



**FRONT WHEEL WELL
"L" BRACKET**



**REAR WHEEL WELL
"L" BRACKET**

3) REAR LOWER WRAP

CHECK FIT THE WINGS WEST REAR LOWER WRAP ON THE CAR. AFTER IT IS PROPERLY ALIGNED, USING A GREASE PENCIL, DRAW A LINE ALONG THE TOP EDGE OF THE PART TO BE USED AS A REFERENCE IN FINAL INSTALLATION. USING THE CLEANING PROCEDURE OUTLINED ABOVE, THOROUGHLY CLEAN THE AREA ON THE CAR WHERE THE REAR LOWER WILL BE APPLIED. PEEL BACK APPROXIMATELY 2" OF THE PLASTIC BACKING OFF THE TAPE AND USING GREASE LINE AS A REFERENCE POSITION THE REAR LOWER ON CAR, PRESS THE PART FIRMLY ONTO THE CAR TO ASSURE GOOD ADHESION. DRILL (2) 1/8" HOLES IN EACH WHEEL WELL AND SECURE WITH (2) #8 X 3/4" PHILLIPS HEAD SCREWS PER SIDE. ALSO, SECURE THE BOTTOM OF THE REAR LOWER BY DRILLING (3) 1/8" HOLES THRU THE URETHANE FLANGE AND SECURE WITH (3) #8 SELF TAPPING SCREWS.

